

PLS GAZETTI

A newsletter of the Pennsylvania Live Steamers, Inc.

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Green Signals Ahead

aybe the title of this PLS Gazette Editorial should read Yellow Signals Ahead as most of 2020 has surely been under a Red Signal. As we get ready to say farewell to the year 2020 and move into 2021 we can only hope that the New Year will be better than the last. There is no question that for PLS the year 2020 was a terrible year as the pandemic put a halt to most activates at the railroad, but considering we canceled almost all scheduled events we did manage to have our March Annual Business/ Regular Membership Meeting in July once the Pennsylvania Statewide Stay at Home Order was lifted. At the Annual meeting we approved a new budget, elected Officers and three members to the Board of Directors and reviewed both Old and New Business. I am very happy to report that our Annual meeting had an excellent turnout and for that I say thank you for your participation. This was followed by three more Regular Membership Meetings in August, September and October. All meetings were held out of doors with plenty of social distancing and members wearing masks. Despite the issues with COVID-19 we did managed to have the minimum number of meetings as prescribed in our By Laws. In a normal year we have eight scheduled Membership Meeting from March to November skipping the meeting in July and in its place we have our Annual Picnic, an event we canceled this year. Some of our members were able to work around the threat of the virus, stay safe and healthy and a few trains did manage to run around the railroad on unscheduled run

days, but for the most part PLS looked more like a ghost town than a railroad. In addition to a few trains running we also had a few members come out and look after the property, keeping the grass mowed and doing some maintenance and repair work. Bob Morris even managed to get the South side of the caboose covered with a coat of primer.

Looking forward to 2021 and what our schedule might look like is very difficult to predict at the present time. We are working on the 2021 calendar and being optimistic we are planning a normal schedule. Our Annual Business/Membership meeting will be held on the third Saturday in March (3/20/2021) at the normal time of 12:30 PM. The first scheduled run day will be on 4th Sunday in April (4/25/2021) with a normal starting time of 9:00 AM. Now being honest with ourselves and looking at the current level of virus in Pennsylvania and the United States it is looking very doubtful that we will be able to keep a normal schedule, but that does not stop us from being hopeful and optimistic about how events might turn out. Please understand any schedule we publish at this time will be "TENTATIVE". One item on our schedule will change. At our second Regular Membership Meeting a straw poll was taken to get input on how we should handle our 75th Anniversary Meet scheduled for the fall of 2021. By an overwhelming majority the membership voted to reschedule our 75th Anniversary celebration for the fall of 2022. This item was taken up by your Board of Directors and was approved. Looking at this decision today it looks like we have taken the best path for a success-

ful celebration. We are very hopeful that our 2021 Fall Meet will be a normal event and we as PLS can have our own celebration and in 2022 invite other live steamers and vendors to an event that can be celebrated by all.

I hate to use or mention the word COVID-19, but at this moment in December 2020 the virus is significantly worse than it was in April 2020, just eight month ago. I ask all of you to please use caution, stay well and heathy as we head towards the end of the year.

Going forward we will continue to use the PLS Email BLAST as a means to keep you informed about important PLS information and any schedule changes that might be taking place. For the few members that do not have email we will send a BLAST by USPS (United States Postal Service) or give you a phone call to let you know of any schedule changes.

I look forward to seeing you all at the railroad once again and as I said "please use caution, stay well and heathy" and let's hope for GREEN SIGNALS AHEAD!

Wishing you and your families a very Merry Christmas and a very Happy New Year in "2021"!

Frank Webb - President



PLS Membership Renewals for 2021 Now Due

PLS renewal notices have been sent and are due by the end of December. Please complete the form in its entirety and return it with your payment in the envelope provided. Membership cards will be sent in early February to all those who renew. If you have not received your renewal notice, please email:

secretary@palivesteamers.org

Also, please consider completing the "ASSUMPTION OF THE RISK, RE-LEASE OF LIABILITY, AND INDEMNI-FICATIONS" form for all family and guests. This will eliminate their having to do so at the gate each time they visit.

Questions on completing this form may be directed to: secretary@palivesteamers.org

Please keep your membership current. We value your support. Thank you.

Donation Acknowledgements

PLS wishes to thank the following members for donations received since January 2020: Kathryn Phillabaum, Alex Sluzas, Joseph Sabat, James Stapleton, Mary Mercer, William Shields, Paul Miller, Barry Shapin, Loretta Nonnemacher, David Taylor, Chris Rood, Deborah Walcott, Michael Moore, Don Maleta, Pete Brown, Steve Gilbert, Mayland Crosson, and the Win Becker Foundation.

Thank you also to Mark Cahill for arranging the donation of a late model Cub Cadet tractor. This donation was made by Paul Harrington of Perkasie, PA.

Treasurer

PLS Upcoming Events 2021*

Sat, February 20 Board of Directors Meeting - 9:30 AM

Sat, March 20 Board of Directors Meeting - 9:30 AM

Membership Meeting - 12:30 PM

Board of Directors Meeting - 9:30 AM

Annual Elections

Sat, April 17 Board of Directors Meeting - 9:30 AM

SPRING CLEAN-UP in AM

Membership Meeting - 12:30 PM

Sun, April 25 Run Day - 9:00 AM

*NOTE: ALL DATES ARE TENTATIVE

Pertinent Dates for the 2021 Election

Sat, January 16

The 2021 election of all officers and 3 nonofficer directors will take place at the Annual Business Meeting on March 20, 2021. Pete Brown and Steve Leatherman have volunteered to be this year's Nominating Committee. They will contact all eligible members. Regular Members who attended at least half of the membership meetings in 2020 (two) are eligible to be nominated for election to a seat on the Board and to any office except president, which requires prior service of at least one term as an officer or non-officer director. Nominations close on January 17, 2021 with Final Ballot to be posted in the clubhouse by February 14, 2021. Absentee ballots must be requested by March 5, 2021

Club Membership News

Since January, 2020, PLS welcomed new Associate members George Markert, David Haring, William Kauffman, Robert Kimmey, John Mitchell, Nelson Leid, and Steve Wysowski. Also, welcome to George Fitzgerald who has applied for Regular membership.

Membership Gauge

As of November 30, 2020 PLS has:

103 Regular Members

148 Associate Members

6 Honorary Members

The Complete 2021 Event Schedule will appear in the January- February Edition

Pennsylvania Live Steamers, Inc.

President Frank Webb 77 Roundwood Circle, Collegeville, PA 19426

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The Long and Short of It

By Bob Freer

It all started with an e-mail from an old friend from who questioned whether I knew the origin of the traditional Long-long-short-long whistle (or horn) signal at grade crossings. The question resulted in my calling fellow PLS member Bob Thomas, well known to readers of the PLS Gazette. Bob pointed out that the original signal was Long-long-short-short but that over time the last short was lengthened, possibly by engineers who prolonged it until the pilot was actually on the crossing, or possibly just to distinguish themselves from other "whistle artists".

Now my curiosity was really aroused so I got out my collection of old Books of Rules, and here's what I learned:

From: Rules of the Transportation Department of the different Railways Throughout the U.S.

International Railway Correspondence Institute, 1899

Rule 14 L - "Approaching public crossing at grade"

-- -- o o (Long-long-short-short)

From: Lehigh Valley Railroad Company Rules for the Government of the Operating Department, 1924

Rule 14 L - "Approaching public crossing at grade"

-- -- o o (Long-long-short-short)

From: The Pennsylvania Railroad Book of Rules, 1941

Rule 14 L

"Approaching public crossings at grade. To be prolonged or repeated until crossing is reached, unless otherwise provided; also when view is obscured by weather and other conditions, approaching interlocking, stations, yards, or other points where men may be at work"

-- -- o --(Long-long-short-long)

From: Reading Company Rules for the Government of the Operating Department, 1945

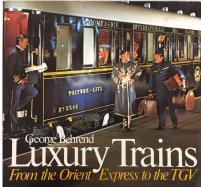
Rule 14 L - "Approaching public crossing at grade. To be prolonged or repeated until crossing is reached."

-- -- o – (Long-long-short-long)

So, sometime in the period between 1924 and 1941, **Rule 14 L** was changed to the signal we use today. I leave it to others with more extensive libraries to determine the exact date when the change was adopted.

PLS Library

Book of the Month



Book Review

The most exhaustive data ever published on the hundreds of Trains de Luxe that formerly linked every major world city.

For Information contact:

Joe Gotlewski, Librarian

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Shay Locomotive Project Engine for Sale



- 7-1/4" Gauge Museum Quality 1-1/2" Scale
- Western Maryland #6 Copper Boiler Runs on Air
 - Built to LIMA LOCOMOTIVE Drawings
 - 18 Years in the Making (thousands of hours)

For Details contact Jim at jshay6@verizon.net

Arrival of the Prototype Caboose 30 Years Ago

On May 11, 1990, PLS accepted delivery of Union Pacific caboose #25001 which was donated by Mr. & Mrs. Drew Lewis who were local residents.

Mr. Lewis was the Secretary of Transportation under President Reagan and was later CEO of the Union Pacific Corporation and subsidiary Union Pacific Railroad.





Conrail brought the caboose from Pottstown to Oaks where it was transferred by crane to an awaiting low bed tractor trailer for the last leg of the trip.

Prior to delivery of the caboose, a section crew installed a section of rail which was placed in front of the club house.

The flatbed tractor trailer brought the caboose off Gravel Pike and onto the PLS property in preparation for unloading.



Photos Courtesy of PLS Library

Here is the newly installed caboose in its original color. It was soon repainted red and decorated for PLS. The interior was renovated in 1996 and included dry wall, carpeting, new ceiling, upper seats and shelving.





Currently the old caboose is undergoing a some exterior restoration. Team leader Bob Morris along with George Cooper did the prep work with assistance from Ross Magee who did the power washing.

Bob has spent countless hours sanding the metal surface, a project he began two years ago. He could use your help.

An artist's conception of the newly decorated caboose that will be the centerpiece of our 75th anniversary in the fall of 2022.



Management of Small Live Steam Locomotives

Part 1

By Bob Thomas

PROLOGUE

From observations at the track and in conversations with newcomers to the live steam fraternity, it has become apparent that there might be a benefit in passing along some knowledge gained from many years of practical experience operating small locomotives. As we all find out sooner or later, there is more to successfully running a small live steamer than tossing a match into the firebox and opening the throttle! The difference between satisfaction and frustration with a newly completed or recently purchased small locomotive is related directly to how well the engine behaves on the track. And that behavior, in turn, is dependent both upon the mechanical integrity of the locomotive itself, i.e., the soundness of its basic design and construction, and upon the way in which it is operated. The second factor - operating technique - is the principal subject of these notes.

ABOUT ADVICE

First, some disclaimers: There is no "one way" to operate a small locomotive; the views expressed here are simply "a" way of doing it, not necessarily "the" way. However, the advice offered here is based on experience with successful operation of 1/2"- and 1"-scale passenger hauling locomotives for a period extending over sixty years. If the explanations seem too detailed or rudimentary to some readers, please consider that a tip which is painfully obvious to an experienced engineman might be just what a neophyte needs to achieve success. Although many of the techniques cited here apply to all locomotives, including full-size prototypes, they are primarily intended for operation of ½-inch to 1-inch scale equipment and are not necessarily transferable to smaller or larger scales because of their different physical proportions and thermal effects. Only coal-firing case, a half-full boiler might actually be that all water connections are tight, water is will be considered here since alternative indicated by a column three quarters of the in the boiler, throttle, bypass valve, blower fuels such as alcohol, oil, and propane are way up the glass. The gauge glass indica- and blowdown valves are closed, and re-

is assumed here that your locomotive is of be aware of the actual water level inside good design and in good operating condi- the boiler and how it is depicted by the tion, topics somewhat beyond the scope of gauge glass on your locomotive. Subsethis article, but which will nevertheless be quent references to water level in this paper touched upon later under "Locomotive will be based on an ideal gauge. Thus, Performance."

PREPARATION

gins with preparation for lighting-up, but tive, however; you will have to interpret even before that, there is an important consideration – ensuring that the firebox, flues and smokebox are free of ash from previous fires, for there is no use in attempting to start a new fire if the remains of an old one restrict free flow of air and combustion gasses. Ashes should have been removed at the conclusion of your previous running session. Suggestions for ash removal will be given later, but for now, verify that remains of old fires have been thoroughly cleaned out, using a flashlight if, necessary, to help inspect the grate and every flue. Fill the cylinder lubricator (after draining the tank of condensate if yours is a displacement type) with "steam oil" designed specifically for the application, such as Texaco 650T or comparable product from a reliable supplier. Avoid lubricants prone to break down in the presence of superheated steam and any that develop gummy, varnish-like deposits. Lubricate the valve gear, crosshead guides, rod bearings, eccentrics, and truck and main journals with plain non -detergent SAE 30 oil. Apply just enough oil to do the job, but not an excess, especially on multi-gauge tracks where locomotive droppings are liable to fall on the running rails of other scales.

about half-full. What is half-full? With an ideal water gauge it will be when the top of the water column is exactly at the center of

range to justify special treatment. Finally, it connected to the boiler, so it is important to when a recommendation calls for a water level of ½-glass, it means the boiler is onehalf full, ²/₃-glass, two-thirds full, and so Good engine management nominally be- forth. Whatever the case with your locomowater level recommendations given here in terms of the indication on your own locomotive's water gauge. Finally, consider an alternative source of water if water at your track contains dispersed solids or dissolved minerals. That topic, along with water gauge performance and calibration are discussed further in a subsequent section titled "Water."

Small pieces of charcoal saturated with kerosene provide an excellent base for starting a coal fire. Kerosene is the ideal starting fluid for our purpose because it can be stored reasonably safely, burns slowly, does not "flash" into ignition, vet is just volatile enough to ignite with a match. Begin with ordinary "grocery store" charcoal briquettes. Break individual briquettes into four or five pieces of roughly equal size. Try to avoid making small chips and discard any as they accumulate. Obtain a can with a tight fitting lid, put in as much charcoal as you think will be needed to fill the firebox, add a few more pieces "just in case," then pour in enough kerosene to thoroughly wet the charcoal with a small puddle of excess fluid. Put the lid on the can, then slosh it around to completely soak the briquettes. It pays to prepare the Use the tender hand pump to fill the boiler charcoal the day before you plan to run to allow it to thoroughly absorb the kerosene.

STARTING THE FIRE

the gauge glass, but in a less than ideal Give the locomotive a once-over to verify used too seldom for locomotives in our size tion depends on how the water gauge is verse lever is in mid-gear. Shovel prepared

your engine's firebox depth) with upper pieces covering gaps in the lower layer. Use your judgment for the quantity of charcoal to use, but under no circumstances allow it to interfere with the lowest flues.

Put your external blower in the smokestack with its air feed turned off (or motor turned off, in the case of an electric blower). As mentioned above, kerosene is not very volatile, so you might experience a problem igniting the charcoal with a single match, especially in windy weather. Alternatives include holding several matches together or igniting a piece of paper that has been stuffed into the firebox or using detailed discussion of coal selection. or commercial butane barbecue starter probe. None of those approaches is as inexpensive or effective as the homemade lighter wand described in "Accessories" section at the end of this article. If a wand is used, dip it into kerosene and then set alight with a match. Have the blower ready to start, put the flaming lighter inside the firebox near the back head, then slowly start the external draft, gradually increasing its intensity to draw the lighter flame forward, but don't overdo it - you are looking for a steady flame, not a roaring inferno, at least for the moment. Move the lighter around inside the firebox until most of the saturated charcoal is burning well. Withdraw the lighter, shut the fire door immediately, and let the fire build up, thereafter only occasionally opening the door to briefly check on the status of the fire.

Author at speed behind his 2.5" gauge B&O Ten wheeler on the PLS multigauge track. That safety valve discharge, feathered by the locomotive's slipstream, says it all.

charcoal into the firebox, starting at the A few words here about the fire door: el. From time-to-time check the fire and tube sheet, working back toward the fire When the door is closed, air passes be- rake lightly, perhaps bringing some of the door. Distribute fuel over the entire width tween the grate bars to combine with car- better burning coal at the tube sheet rearof the grate by vigorously shaking the bon in the fuel, which will burn efficiently ward toward the back head and pushing shovel sideways as it is withdrawn through to generate abundant heat if the draft is unburned coal forward. Gradually add the fire hole. Always use a side-to-side properly adjusted. However, when the fire water, temporarily raising the level to shaking motion to distribute coal evenly, door is open, cold air rushes over the fire, about two-thirds of a full-glass so you will rather than turning the shovel upside- drastically cooling it, and will even extin- have a nearly full boiler of hot water when down, which is not only awkward to do, guish it if the door is open too long. There-you are ready to start running. When most but will leave piles of coal, rather than a fore, open the fire door only when abso- of the charcoal has disappeared, give the uniform bed. Try to build up two or more *lutely necessary* to add coal or check on fire a vigorous raking, and add a good laylayers of charcoal nuggets (depending on the condition of the fire, then close it immediately. The smaller the engine, the more this rule applies!

> Getting back to our new fire, when the needle on the pressure gauge moves off the pin and a few traces of steam begin to appear, check the fire and, if necessary, rake the charcoal lightly to ensure that all the pieces are burning. If most of the charcoal is burning, add a few shovels full of your regular coal, using the sideways shaking motion to distribute it lightly over the entire fire, but avoid smothering the charcoal. Remember to open the fire door only for the minimum time required to tend the fire. A later section entitled "Coal" presents a

BUILDING THE FIRE

water level, and use the hand pump, if necessary, to maintain a "half-glass." When the pressure gets to about 40-pounds, you can turn on the engine's own steam blower and remove the stack blower. Hot dog! the engine is on its own!!

When the pressure has gone up a little more, use your poker to break-up remaining charcoal embers and press ashes through the grate. Add some more coal without smothering the fire; better to put on a little bit at a time than to extinguish the fire with an excess. Before long the safety valve should lift, but don't be concerned; the objective now is to establish a robust fire. Reduce the blower intensity and continue to maintain proper water lev-

er of new coal. The pressure will drop, but you are now almost ready to move from the steaming bay onto the main line, so there will be time for the new coal to begin burning before getting underway. Keep the bypass valve closed and maintain water level at two-thirds glass.

Put the engine in motion back and forth over a few feet under its own power with the cylinder drain cocks open to warm the cylinders and clear accumulated condensate. The pressure should be rising again, as the fire recovers from the last load of coal. Reduce the blower some more to delay the safety valve from popping-off and keep the water level above ²/_{3-glass} – this is important. Make required movements to couple onto your train and move to the main line. Check the fire once more; As steam pressure begins to rise, check the by now it should be glowing brightly all over (if not, the locomotive might have problem and should be returned to the steaming bay for investigation). Rakedown the fire once more, then sprinkle on a few shovels full of coal. Put the reverse lever in full forward gear, open the bypass valve, close the blower valve, a toot on the whistle and off you go!

"Next time, we start running!"



Retaining Wall Rebuild Complete

By Mark Cahill

At long last, on Saturday November 28, Prior to the October Board of Directors The last items to be accomplished on Satcent to the handicap ramp was completed. Cahill put the first shovel to the ground followed by help from Bob Morris, George Cooper, Paul Miller and Jim Salmon.



DAMAGED WALL REMOVED

The wall failure was primarily due to tree roots from an ash tree that was located next to the lower end of the wall. When the handicap ramp and retaining wall were originally constructed, this ash tree was a sapling and of little concern. However, over the years, the tree had grown quite Mark Cahill was lead during the subselarge. When the wall was dismantled, several very large tree roots were found. by Bob Morris, Pat Murphy, Paul Miller, These roots had to be severed in order to George Cooper and Jim Salmons. For a complete the dismantling of the wall. A very modest secondary contributing factor to the wall additional failure may have been the omission of a cost, 20 feet drainage system during the wall's original of perforated construction.



BLOCK BEING REINSTALLED

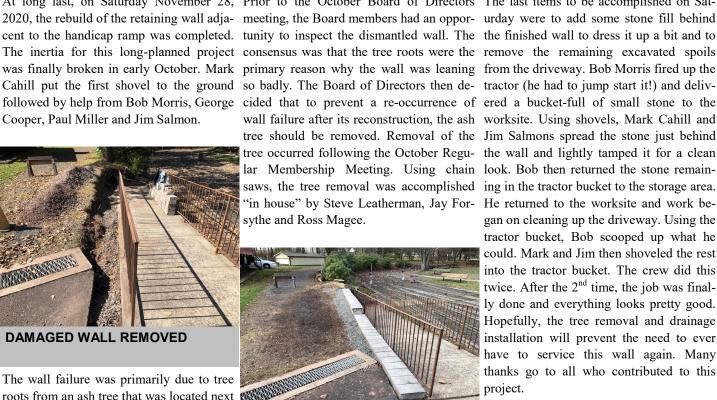
lar Membership Meeting. Using chain saws, the tree removal was accomplished "in house" by Steve Leatherman, Jay Forsythe and Ross Magee.



BACK SIDE OF FINISHED WALL

quent wall reconstruction. He was assisted

drainage pipe and accessories were installed behind the wall to mitigate any potential wall damage from ground water freezing behind the wall.







THE COMPLETED WALL

A Final Whistle Blast

The year 2020 was a very difficult year for Pennsylvania Live Steamers. Not only did we have to manage the difficulties brought on by the Corona Virus, but we also lost two long time Regular Members of PLS.

Ronald S. Shupard "Ron" passed away on September 2nd, 2020 at the age of 75. Ron became an Associate Member of PLS September 1st, 1973 and moved up to Regular Membership on May 24th, 1987. Ron was a master of the 4 34" Gauge railroad. Ron, a big man, could be seen at every run day and at every meet running one of his steam engines or his electric. He keep his equipment running and ran it hard all the time. For those you that have been at PLS for a number of years you might remember Ron's wife Bonnie (Veronica) who passed away on November 15th, 2016 at the age of 72. For many years Bonnie was an active participant at many PLS events. Ron was a very active member of PLS and served as Gazette Editor for 9 years, from 1975 - 1983. He also served on the Board of Directors for 5 terms a total of 10 years, 1993 – 1998, 1999 – 2000, 2002 – 2003, 2011 – 2012. Ron will be missed by all at PLS.







Henry C. Riley, IV "Hank" passed away on September 18th, 2020 at the age of 73. Hank became an Associate Member of PLS on September 12th, 1978 and moved up to Regular Membership on September 2nd, 1999. Hank could be found every run day and every meet running one of his 4 ¾ gauge electric engines, sometimes in the wrong direction giving him the name of Wrong-Way Hank. When not running trains you would see him tending the PLS flowerbeds and other greenery on the property - he was our resident landscaper. Another service Hank provided to PLS was rodent control by doing his best to keep our ever present groundhog population in check. Hank will be missed by all at PLS. Note in one of the photos below Hank is giving a speeding ticket to fellow member Pat M.







Garland Landmark Museum

By Jim Gotlewski



My daughter Emily has been living in Garland, Texas for about two-years. I recently visited her there for the first time. During my time there she took me to several points of interest. One of these was the Garland Landmark Museum.

The museum is housed in a former Santa Fe rail depot. It is located along a rail line on which the local DART commuter train now operates. We were not able to go inside the museum. However, the outside area includes informational plaques along a pathway parallel to the tracks. The most prominent outdoor exhibit is a Pullman car.

The historical plaques document the development of Garland out of three small frontier communities. Initially it was an agriculturally focused community. With the two world wars it transitioned to an industrial area. This ranged from food processing to aviation. A unique distinction of that industry included the initial development of a flying car.

Today Garland continues to be a significant and complementary suburb of the Dallas-Fort Worth area.







New Arrival on PLS Track



Photos by Pete Brown



Regular Member Roy Nelson finally took delivery on his brand new GP9 from the Backyard Train Company in Denver, Colorado (left)

Roy and his son David make the final inspection before this Erie Railroad diesel gets to work hauling freight and a few passengers around the PLS track. (above)



MULTI-GAUGE TRACK REPAIRS

When Henry Blanco-White became the official Multi-Gauge Liaison for the forthcoming PLS 75th Anniversary in 2022, he really took it to heart. Henry has been working on restoring the multi-gauge track all year and he is doing it right.

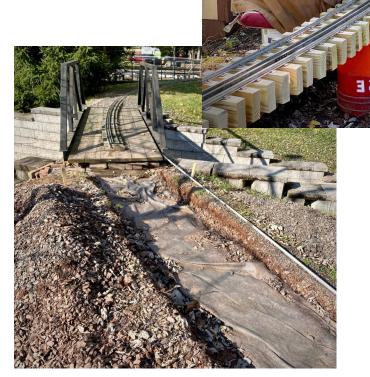
Not satisfied with just replacing rotted ties and leveling roadbed, Henry has been replacing entire sections that he has remade and then carefully leveled.

Assisting Henry is George Fitzgerald who has equal skills in operating a transit and regauging track. The multi-gauge will be in its best shape ever for next year and the big fall anniversary meet in 2022.

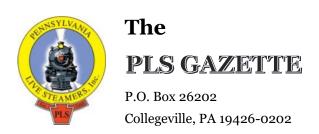


Gauging just two rails is hard enough but four rails is whole new challenge.

Photos by Pete Brown



Taking it down to the underlayment and rebuilding from the ground up.



FIRST CLASS

